REDROCK



AXLE BACK EXHAUST

(2021-2025+ BRONCO)

INSTALLATION INSTRUCTIONS

CONTENTS

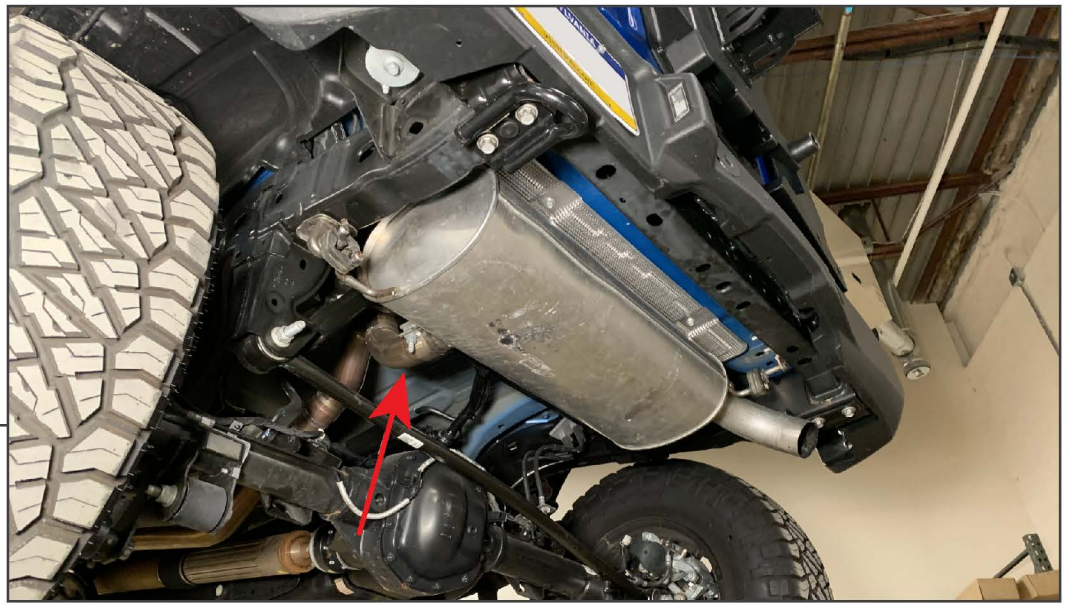
(1) Muffler Assembly
(2) Exhaust Tips
(2) 3” Exhaust Clamps
(1) LH Hanger Bracket
(1) RH Hanger Bracket
(2) Rubber Hanger
(2) M10x1.50 x 25mm Bolts
(2) M10 Lock Washers
(2) M10 Flat Washers
(2) M10 Flange Nuts
(2) M8 Lock Nuts
(4) Star Washers

TOOLS REQUIRED

13mm, 15mm, 16mm Sockets
Ratchet
Spray Lubricant
Pry Bar
Floor Jack & Jack Stands

SKU # FB33170
Edited: 07/16/2025

STEP 1



Safely lift and support the vehicle off the ground.

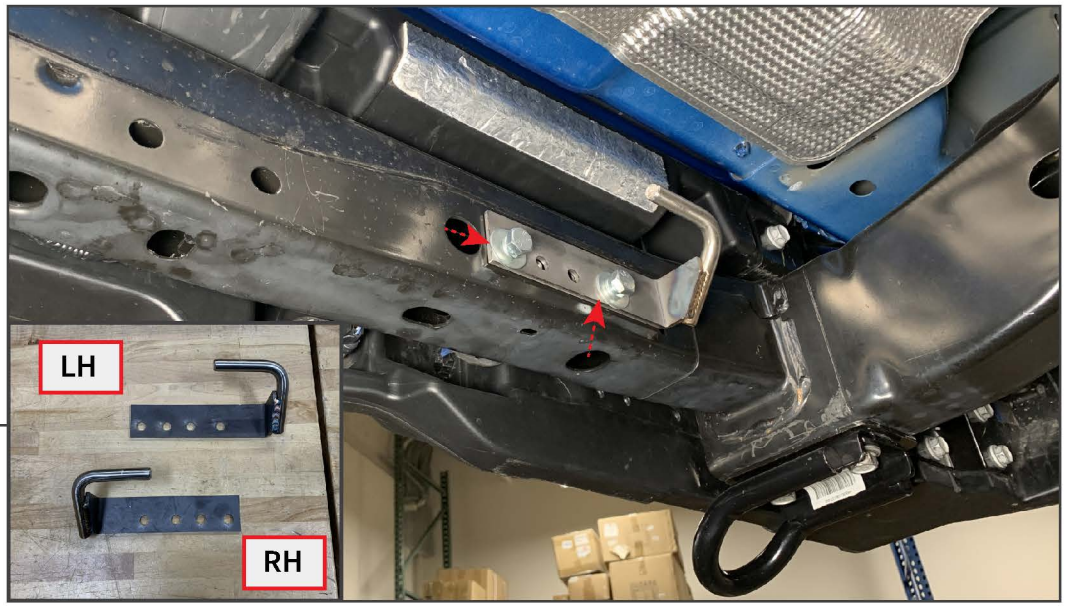
Loosen (1) 15mm exhaust clamp securing the muffler to the vehicle exhaust system.

STEP 2



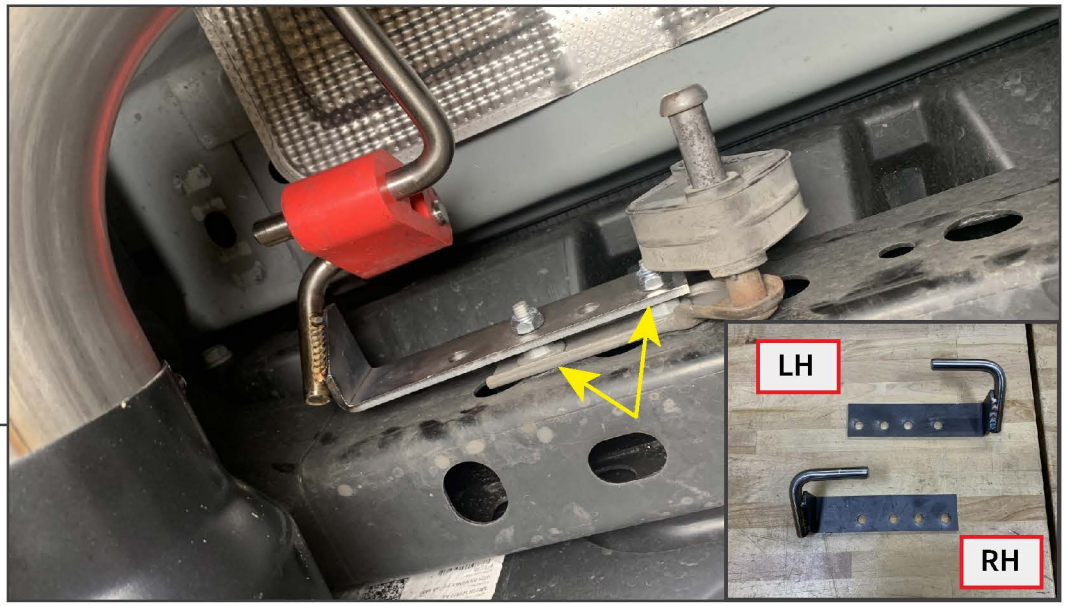
Using spray lubricant and a pry bar, disconnect the (2) rubber hangers supporting the muffler to the vehicle. Remove the muffler from the vehicle exhaust system and set aside.

STEP 3



LH Side: Using the included M10 hardware, secure the (1) hanger bracket to the vehicle. Guide the M10 flange nuts behind the vehicle frame using the open holes, and thread the bolt into the flange nut and tighten the hardware evenly until the bracket is secure.

STEP 4

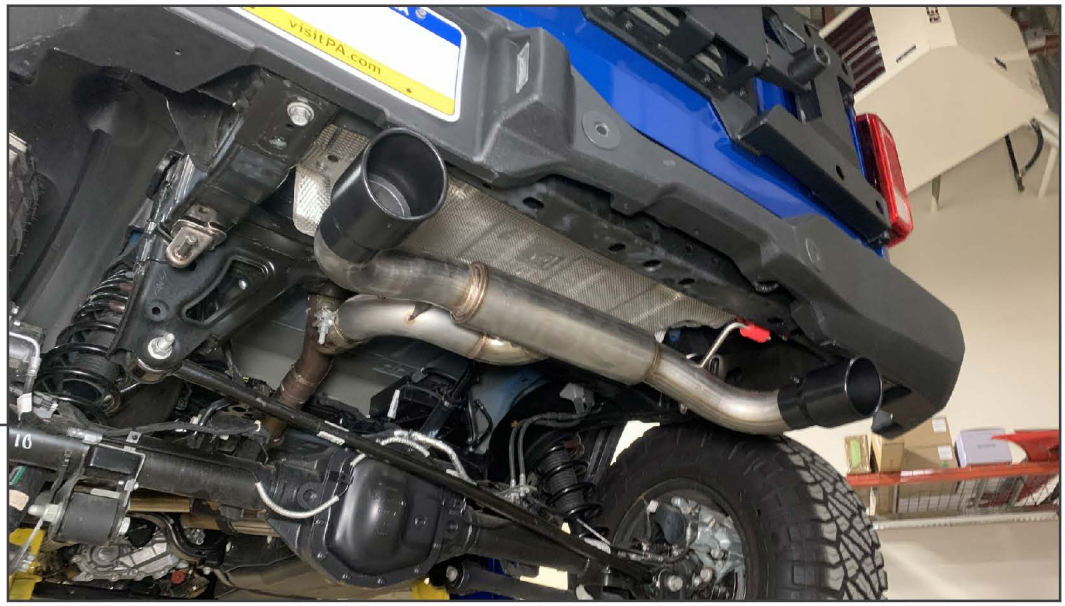


RH Side: Using the included (2) M8 lock nuts, secure the RH side hanger bracket to the pre-existing exhaust hanger studs.



STEP 5

Attach the included rubber hangers to the muffler welded hangers. Fit the muffler pipe into the vehicle exhaust system, then route the rubber hangers towards the vehicle exhaust hangers.



STEP 6

Fit the exhaust tips, and secure using the (2) 3” exhaust clamps. Adjust the exhaust as necessary, and tighten all clamps to 45 ft. lbs.

Installation is now complete.