REDROCK



OE STYLE SIDE STEP BARS

(2021-2025+ BRONCO - 4 DOOR)

INSTALLATION INSTRUCTIONS

CONTENTS

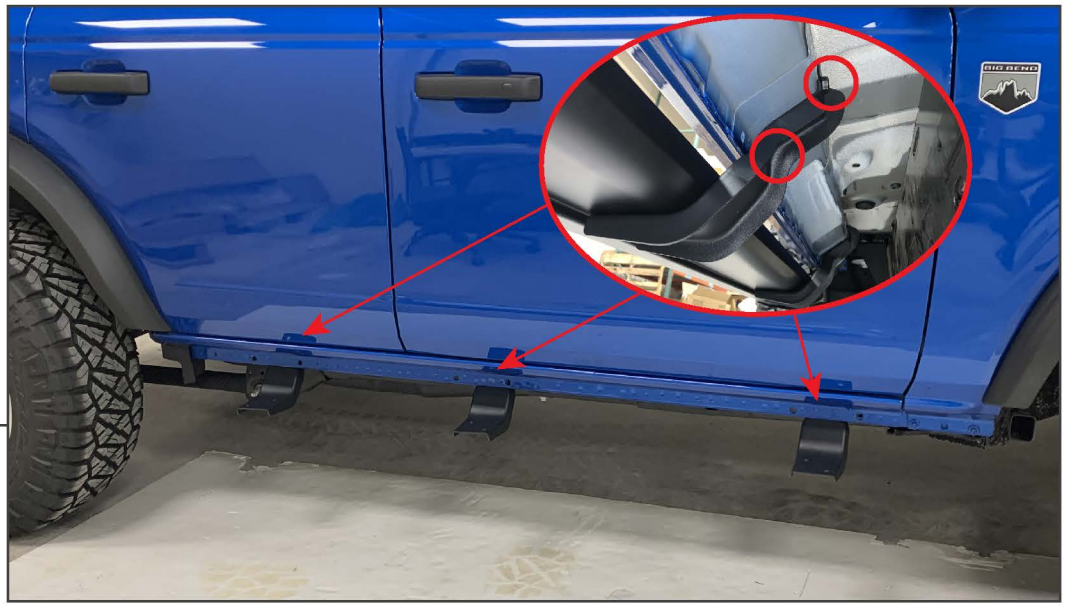
(1) LH Side Step
(1) RH Side Step
(1) LH Front Bracket (LF)
(1) RH Front Bracket (RF)
(1) LH Middle Bracket (LM)
(1) RH Middle Bracket (RM)
(1) LH Rear Bracket (LR)
(1) RH Rear Bracket (RR)
(12) M10x1.50 x 30mm Bolts
(12) M10 Flat Washers
(12) M8 Threaded Clips
(12) M8x1.25 x 20mm Bolts
(12) M8 Flat Washers

TOOLS REQUIRED

13mm, 16mm Sockets
Ratchet
Small Pry Tool

SKU # FB19610
Edited: 07/07/2025

STEP 1



Using (6) M10x1.50 x 30mm bolts, (6) M10 flat washers, and (3) labeled mounting brackets, loosely secure the mounting brackets to the vehicle into the threaded holes in the vehicle rocker panel.

Note: See below for bracket identification:

RF - Right Front
RM - Right Middle
RR - Right Rear

STEP 2



Flip over the side step, and insert (6) M8 threaded clips into the slots along the side step.

STEP 3



Place the side step onto the previously mounted brackets. Secure the side step to the brackets using (6) M8x1.25 x 20mm bolts, and (6) M8 flat washers. Tighten until secure.

Note: To aid alignment of the threaded clips and the mounting brackets, use a small pry tool to adjust the clips to the appropriate position.

STEP 4



Tighten the mounting bracket hardware to secure the step to the vehicle. Repeat steps 1-4 to the opposite side of the vehicle.

Installation is now complete.